



ROLLYCARP SNC DI OLIVA MARCO & C
VIA MALASPINA 1/P
41032 CAVEZZO (MO)

USER MANUAL

BAIT GUN



READ CAREFULLY THE INFORMATION CONTAINED IN THIS MANUAL BEFORE USING IT



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Declaration of conformity

**DECLARATION CE DI OF CONFORMITY
(ai sensi dell'All. II, lettera A, della DIR 2006/42/CE)**

The aforementioned company:

**Rollycarp di Marco Oliva & C.
Via Polesine 4-6 /A
41012 Carpi (MO)**

declares that the machine:

Bait Gun Rollycarp,

serial number.....

year of construction

complies with the requirements of the Directive 2006/42/CE

The technical file is made up of the same company mentioned above.

Carpi, lì

Il firmatario (Marco Oliva)

2 Identification of the manufacturer and of the machine

BUILDER

Rollycarp di Marco Oliva & C.

Via Polesine 4-6 /A

41012 Carpi (MO)

Tel. 3398499285

ordini@rollycarp.it

IDENTIFICATION

On each machine there is the CE identification plate showing:

- Details of Builder
- Serial Number
- Year of Construction



3 Warranty

The product warranty is for 24 months. Furthermore, the warranty does not cover damage resulting from falls, from non-compliance with maintenance regulations or from correct or incorrect use of the product. Tampering, especially with safety devices, voids the warranty and relieves the manufacturer of any liability. For interventions of the product under warranty, contact exclusively your supplier.

4 Conessee of this manual

This document is intended for trained and qualified professionals who know how to operate in compliance with safety regulations; it is assumed that each person has the basic knowledge related to his role. The manual CANNOT compensate for the cultural or intellectual deficiencies of the various professional figures interacting with the machine. Personnel assigned to the operation, maintenance and / or other operations relating to the machine must have specific training and experience in this type of machine or similar machines.

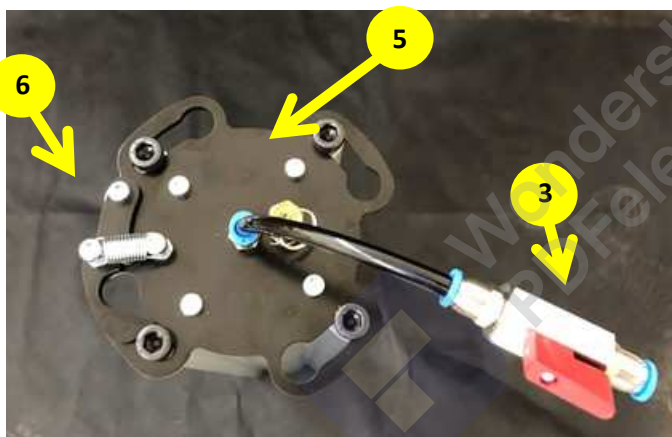
4.1 Demolizione e smaltimento

At the end of the real life cycle, the user company must proceed with the disposal of the device in compliance with current regulations. Separate the various materials in accordance with the regulations of the country where the equipment must be eliminated. The equipment does not contain components or dangerous substances that require special removal procedures.

5 Description of the equipment and intended use

The equipment consists of a pneumatic bait gun to be used to perform the extrusion of dough for the production of boilies. To be able to operate the equipment must be connected to a compressed air supply (with pressure between 2 and 8 bar max) through the special connection equipped with a tap.

The machine is to be used exclusively for zootechnical purposes.



The device consists of:

- 1 - Main body (extruder tube)
- 2 - Cone exit side plate
- 3 - Compressed air connection with tap
- 4 - Plate with safety valve
- 5 - Vent valve
- 6 - Safety hook

6 Sicurezza

6.1 General Aspects



THE FOLLOWING RULES MUST BE READ CAREFULLY TO BECOME A FUNDAMENTAL PART OF THE JOURNAL PRACTICE IN THE CONDUCT AND MAINTENANCE OF ALL EQUIPMENT, IN ORDER TO PREVENT ANY KIND OF INJURY TO PEOPLE AND / OR DAMAGES TO THINGS.

1. Don't attempt to use the device until its operation has been clearly understood.
2. If in doubt, despite having carefully and completely read this manual, contact Rollycarp Snc.
3. Ensure that all safety requirements are known to all personnel involved in the use of the device.
4. Before using the device, the operator must check for any visible defects on the safety devices and on the device itself. In this case, immediately notify Rollycarp Snc of any obvious breakage.
5. Replace the parts considered faulty with original spare parts, guaranteed by the manufacturer.
6. Never try risky solutions!
7. Always apply and enforce safety regulations; if any doubt arises, before acting, consult this manual again.
9. The device must be used only and exclusively for the uses for which it was intended and as established by Rollycarp Snc.



DON'T USE THE MACHINE FOR USES OTHER THAN THOSE INDICATED BY THE MANUAL. DON'T WORK PRODUCTS OTHER THAN THOSE INDICATED IN THE MANUAL.

Improper use of the device can cause dangers for the personnel in charge of operating it and damage the device itself. For any problems that may arise during the operating life of the device and in any case not covered by this technical documentation, contact Rollycarp Snc in order to solve the problem as quickly as possible.

6.2 Procedures to safeguard the health and safety of the operator

Following the risk assessment, the following preventive measures are reported to safeguard the safety and health of the operator or user of the device.

- Keep work areas and the device clean and tidy
- **Never use the device to extrude mixtures or materials other than those envisaged, ie mixtures for the production of boilies;**
- Always use the device after having carefully placed it on a stable shelf in a horizontal position.
- Always take care to fix and stabilize the device before use.
- Position the machine so as to facilitate the connection with compressed air and in such a way that the connection is always safe.
- Place the machine in a well-lit place that allows good visibility at all points.
- Use and store the device out of the reach of children and do not operate persons without knowledge or knowledge of these instructions.
- After each maintenance or adjustment, make sure that the device is working properly and safely. In case of failure, do not use the device and contact the technical assistance service.
- **Before making any connections with compressed air, make sure that the plates have been correctly tightened with the relative safety hooks.**

- **Before unscrewing the plates always make sure you have closed the tap, disconnected the device from the compressed air supply and that you have discharged the air through the special vent valve.**
- **Never connect the machine to the supply of compressed air without first carefully tightening the two plates using the appropriate safety hooks.**
- **Any bait gun cleaning and maintenance must always be carried out after closing the tap, disconnecting the device from the compressed air supply and having discharged the air through the special vent valve.**
- **Supply the machine with a compressed air flow between 2 and 8 bar.**
- Do not use the machine in an explosive atmosphere, corrosive or with a high concentration of poor or oily substances suspended in the air.
- Do not use the machine with non-functioning safety devices.
- Never leave the appliance unattended while it is in operation.
- Check that the compressed air connection is in good condition before and after each use.



IT IS ABSOLUTELY FORBIDDEN TO ATTEMPT TO OPEN THE PLATES WITHOUT FIRST CLOSING THE AIR POWER TAP, DISCONNECTING THE MACHINE AND DELETING ANY INTERNAL AIR TO THE BAIT GUN THROUGH THE BREATHER VALVE.



IT IS STRICTLY FORBIDDEN TO CONNECT THE MACHINE TO THE COMPRESSED AIR SUPPLY AND TO FEED IT WITHOUT FIRST LOCKING THE PLATES WITH THE SPECIAL SAFETY HOOKS ON BOTH SIDES OF THE BAIT GUN.

6.3 Residual Risks

Although the machine has been designed and built to minimize dangerous situations, there are still residual risks due to:



Improper use or use after incorrect assembly and adjustment.

Read this use and maintenance manual carefully and if the operating procedures are not understood, contact the manufacturer's technical assistance.



Risk arising from the flow of compressed air

Before powering the machine: check that the connection between it and the compressed air supply is firm, secure and tight.

Before performing any maintenance on the machine and before unscrewing the plates:

- always close the supply of compressed air and then disconnect the machine; let the air out of the supply hose until there is no more pressure.
- remove any air inside the machine using the vent valve.
- never direct any air jet towards yourself or other people

Check that the compressed air connection is in good condition before and after each use.

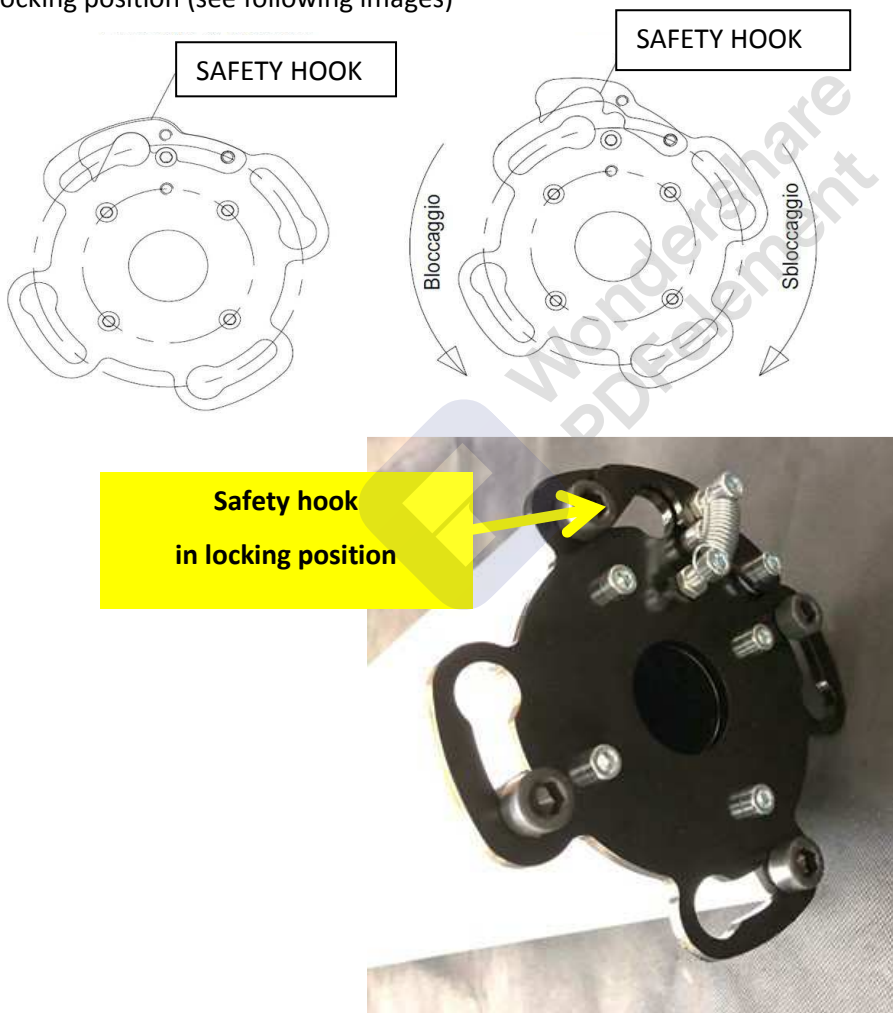
7 Utility

The machine is supplied with both plates already screwed and tightened.



BEFORE EVERY USE AND AT THE END OF ANY EXTRUSION, ALWAYS ENSURE THAT YOU HAVE DISCONNECTED THE AIR RELEASE (AFTER YOU CLOSE THE TAP AND DISCONNECT THE MACHINE FROM THE COMPRESSED AIR FEED).

- 1- Position the machine horizontally and stably on a shelf free of obstructions
- 2- Unscrew the cone side plate by opening the safety hook
- 3- Remove the plate and introduce the mixture into the bait gun
- 4- Close the bait gun with the plate and turn it until the safety hook is in the correct locking position (see following images)



- 5- Connect the machine to a compressed air supply system



THE PRESSURE OF USE MUST BE BETWEEN 2 AND 8 BARS.

6- Open the tap slowly and adjust the output speed of the bait gun product in this way

7- At the end of the bait gun, close the compressed air supply tap

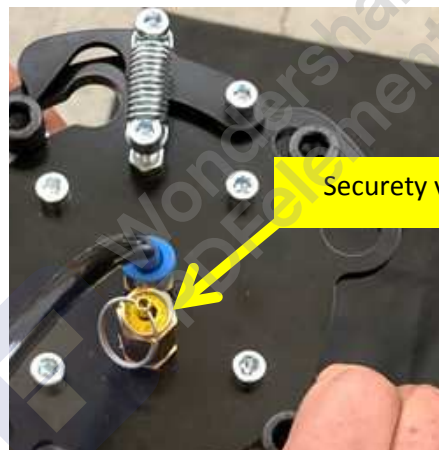
OPEN



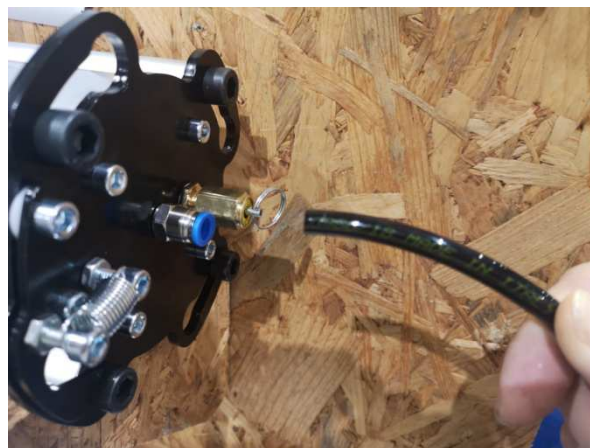
CLOSED



8- Remove the air inside the bait gun using the special vent valve



9- Close the external air supply and then disconnect the connection equipped with a tap (previously closed) from the power supply.



10- Repeat step 8 again to make sure there is no air left inside the bait gun .

11- Remove the plates and screw them back onto the bait gun by inverting them, so you can repeat the operations starting from point 1.



NEVER ATTEMPT TO OPEN THE PLATES WITHOUT FIRST CLOSING THE AIR POWER TAP, DISCONNECTING THE MACHINE AND DELETING ANY INTERNAL AIR TO THE EXTRUDER THROUGH THE VENT VALVE.

8 Service Maintenance



FOR THESE OPERATIONS, MAKE SURE THAT THE MACHINE IS DISCONNECTED FROM THE COMPRESSED AIR SUPPLY AND THAT IT DOES NOT COMPRESSED AIR TO ITS INTERNAL THROUGH THE OPENING OF THE VENT VALVE.

The necessary maintenance operations consist in the eventual removal of slurry residues inside the extruder tube. Remove with suitable protective gloves, taking care not to damage the inside of the tube, for example by using abrasive products or tools that can damage the equipment. Use only water-based cleaners

